

PLATE MAKING - RECOMMENDED 'RULER' METHOD

- Step 1**
- ENSURE THAT JIG IS SECURED TO A STURDY WORK-SURFACE & THE ROLLERS ARE CLEAN. ROLLERS SHOULD BE CLEANED WITH SOFT CLOTH+ BRAKE CLEANER TO REMOVE BUILD-UP OF GLUE RESIDUE.
 - LAY PRINTED REFLECTIVE ONTO BOARD. MAKE SURE THAT IT IS DUST-FREE & ACCURATELY POSITIONED AGAINST THE VERTICAL GUIDE PINS.



- Step 2**
- PLACE RULER APPROX. 25mm FROM THE END OF THE ACRYLIC ON THE GLUE-SIDE. CAREFULLY TEAR & REMOVE 25mm STRIP OF PROTECTIVE FILM USING THE RULER AS A GUIDE / CUTTER TO REVEAL A 25mm STRIP OF GLUE.



- Step 3**
- PLACE ACRYLIC GLUE-SIDE DOWN ACCURATELY ONTO REFLECTIVE USING VERTICAL GUIDE PINS.
- APPLY LIGHT HAND PRESSURE TO STICK THE ACRYLIC TO THE REFLECTIVE WHERE THE 25mm GLUE STRIP IS REVEALED.



- Step 4**
- TURN PLATE OVER (FACE DOWN) & INSERT GLUED-END INTO THE **CENTRE OF THE ROLLERS** USING HANDLE TO FEED IT IN BY APPROX. 25mm ONLY.



- Step 5**
- FLIP REFLECTIVE OVER THE ROLLERS & REMOVE THE REMAINDER OF THE PROTECTIVE FILM FROM THE GLUE-SIDE OF THE ACRYLIC.



- Step 6**
- LIGHTLY HOLD & GUIDE REFLECTIVE WITH ONE HAND WHILST ROLLING PLATE THROUGH JIG WITH THE OTHER HAND. **ROLL SLOWLY.**



- Step 7**
- CONTINUE ROLLING THE ENTIRE PLATE THROUGH THE JIG UNTIL IT IS EJECTED FROM THE ROLLERS ONTO THE WORK-SURFACE.



- Step 8**
- REMOVE CLEAR PROTECTIVE FILM FROM FACE OF PLATE PRIOR TO FIXING TO CAR.
 - IF DRILLING, ALWAYS DRILL SLOWLY FROM REAR OF PLATE.



RULERS ARE AVAILABLE BY ORDER ON 01252 749808